

Abstract

An exemplary embodiment of the invention concerns a process for forming an elongated strip for use in making two tone muntin bars. An elongated strip of muntin bar material is provided that has been treated on at least a portion of one side to define an exposed surface of a completed
5 muntin bar fabricated from the muntin bar material. An elongated strip of covering material is also provided for controlled application onto a specified portion of a surface of the muntin bar material. The elongated strip of covering material includes an adhesive for adhering the covering material to the muntin bar material. The muntin bar material and the covering material are brought into contact with each other thereby causing the covering material to overlie and adhere
10 to the muntin bar material.